



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4271-027
Job Sheet 175433



Part No: D4271-027

Job Qty: 6 ea

Part Name: End Fitting Assembly Aft Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP revA 11.07.20 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Small Fab-3		APR 23 2018
100	Small Fab	6 pcs	4/16/18	4/16/18	0.00	3.68	Small Fab-6		DAS
110	QC	6 pcs	4/16/18	4/16/18	0.00	0.00	QC5		38
120	Packaging	6 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-2		9-88
130	QC21-SA	6 Ea	4/16/18	4/16/18	0.00	0.00	QC21		5/3/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	12 Ea (2 ea)	90-Start up Operation	50541805 506223 x7
D4148-3	Stud Receiver, Lower	6 Ea (1 ea)	90-Start up Operation	5057090
D4148-5	Eyebolt Stud	6 Ea (1 ea)	90-Start up Operation	5057168 x3 5058006 x1
D4281-3	Spacer	6 Ea (1 ea)	90-Start up Operation	5063616
D4419-3	Aft Support Plate	12 Ea (2 ea)	90-Start up Operation	5052485 x5 5058635 x7
MS20427M4-20	Rivet	6 pcs (1 ea)	90-Start up Operation	F118429
MS20615-4M18	Rivet	60 Ea (10 ea)	90-Start up Operation	5062686 5058182 x32
MS21043-4	Nut	12 Ea (2 ea)	90-Start up Operation	5038086
NAS1149C0432R	Washer	24 Ea (4 ea)	90-Start up Operation	5025472

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	12	103	0
	D4148-3	6	6	0
	D4148-5	6	6	0
	D4281-3	6	5	0
	D4419-3	12	5	0
	MS20427M4-20	6	43	0
	MS20615-4M18	60	129	0
	MS21043-4	12	839	0
	NAS1149C0432R	24	2,777	0

2699

Part Specifications

Specifications could not be found.

Plex 4/4/18 11:17 AM Dart.Gagnon.Michelle

AEROSPACE

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Container No: S071385



Part: D4271-027

Job No: 175433

Serial No/Batch: S071385

Revision:

Inspector:

Date: 05/15/18

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002699	S054186	AN4C13A	Bolt		ST344	3
002699	S063719	AN4C13A	Bolt	s062293	ST344	9
002699	S057090	D4148-3	Stud Receiver, Lower	S057091	ST080	6
002699	S055168	D4148-5	Eyebolt Stud	S055167	ST080	5
002699	S063718	D4148-5	Eyebolt Stud	s059806	ST080	1
002699	S053483	D4419-3	Aft Support Plate	S053480	ST090	5
002699	S063717	D4419-3	Aft Support Plate	s058635	ST090	7
002699	S058182	MS20615-4M18	Rivet		ST306	32
002699	S063716	MS20615-4M18	Rivet	s060055	ST306	28
002699	S063715	MS21043-4	Nut	s038086	ST302	12
002699	S063714	NAS1149C0432R	Washer	s025742	ST266	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/23/18 7:11 AM dart.quirion.sonia